

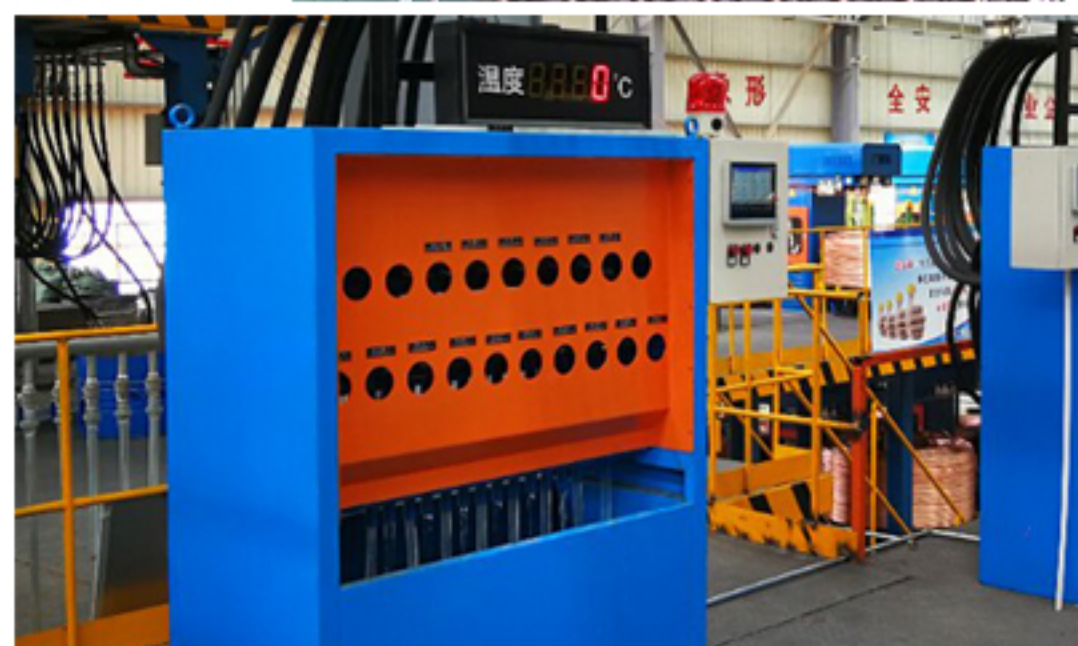
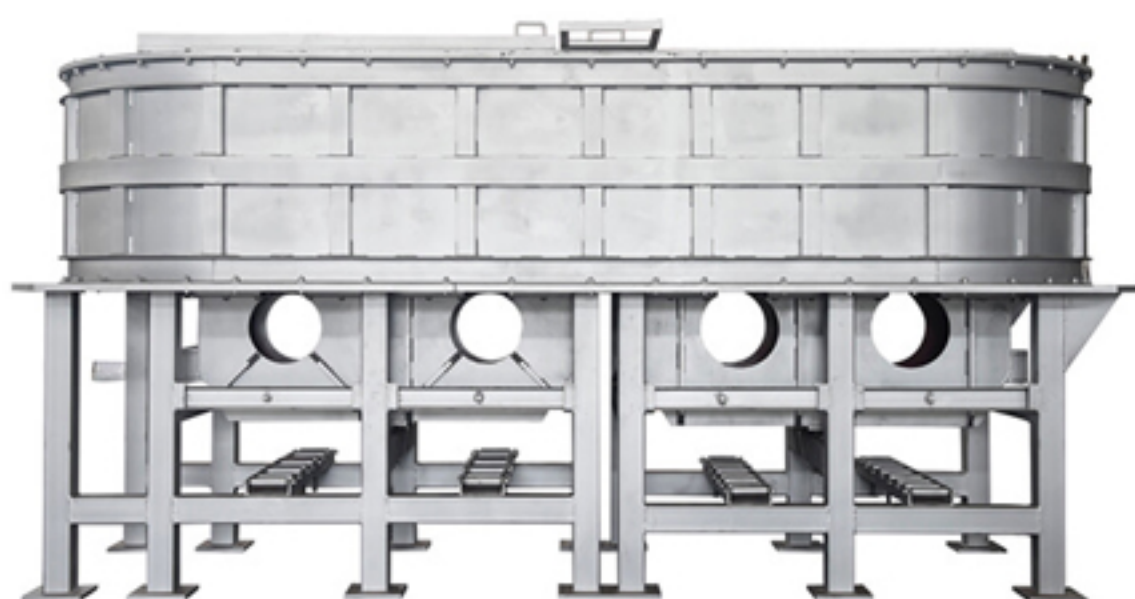
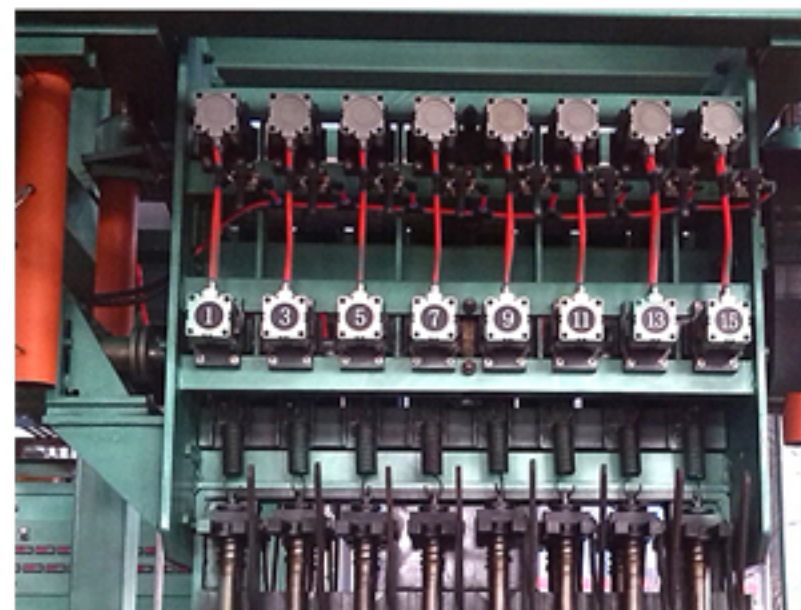
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Copper tube upward casting machine



Main Technology Parameter of Copper tube Up-casting Machine

No.	Item	Parameter
1	Model	SYJ0650*6-I3
2	Yearly capacity	3000mt
3	Total power	250KW
4	Furnace structure	three- body furnace (2melting furnace,1 holding furnace)
5	Casting strands	6 and others
6	Size of Copper tube	Outside diameter:50mm, thickness:6mm
7	Casting speed	0-150mm/min
8	annual working time	7920h
9	Liquid tracking precision	±2mm
10	Take-up methode	cutting
11	Copper melting velocity	380kg/h
12	Copper melting power consumption	<350kwh/ton
14	Feeding method	whole piece of electrolytic copper cathode fed by electric hoist
15	Driven method	3pc copper strip by one piece of 4.4kw servo motor
16	Rod clamping method	Manual clamping