

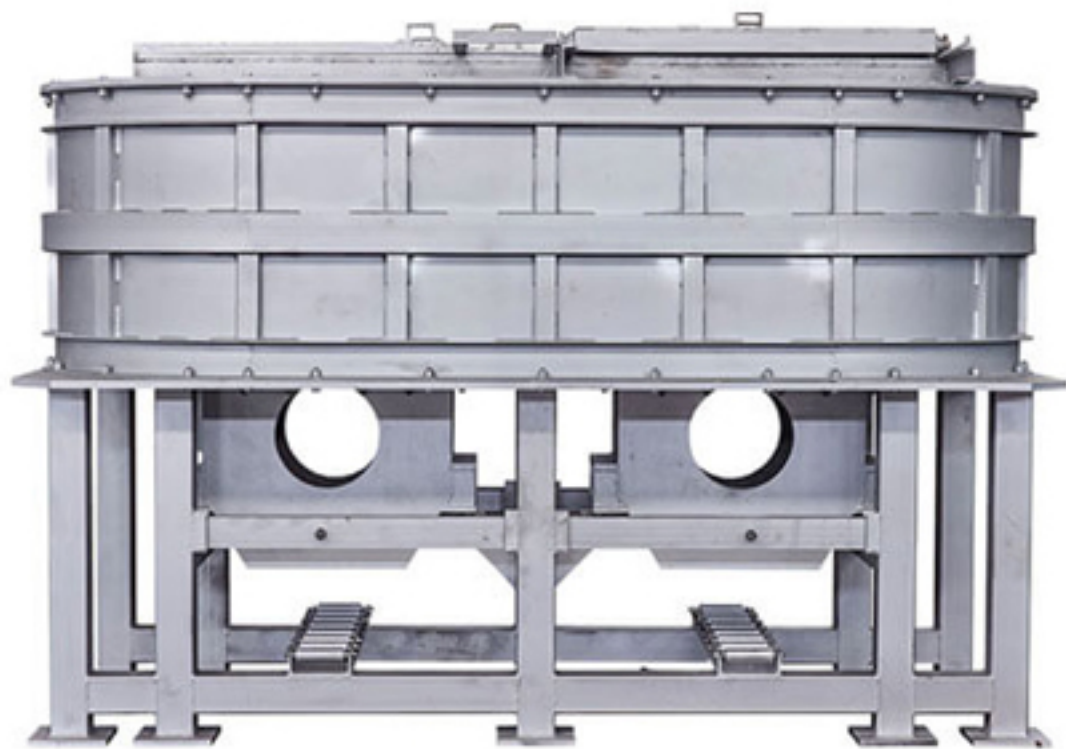
Jiaxing Jicheng Machinery Co., Ltd

+86-0573-83679836

jc2000@jxjcjx.cn

<http://www.jxjcjx.ru/>

Copper rod upward casting machine 1000mt~2000mt



The Main Technology Parameter of 1000~2000Continuous Casting Machine

Item	Data
Model No	SYJ(02-04)*(08-30)-I2
Raw Material	Copper cathode or copper scrap
Annual capacity	1000~2000 tons
Furnace structure	2-body furnace (Combined furnace)
Number of Servo motor	single
Casting rod diameter	Φ8mm~Φ30mm
Upward casting speed	2500mm/min
Annual working time	7920h
Liquid tracking precision	±2mm
Take-up coil standard	Φ800mm × Φ1500mm× 800mm
Copper melting power consumption	<350kwh/ton
Take-up form	automatic adjust
Take-up plate driven approach	inverter motor, PLC control
Material feeding method	whole piece of electrolytic copper cathode fed by electric hoist
Upward driven approach	driven by the AC servo motor, transmission chain is driven by the gapless synchronous cog blet
Rod clamping method	air clamping or manual clamping
Operation interface	Large touch screen display and adjust